



ULTIMA® ENGINE GASKETS

GASKET KITS FOR ULTIMA® ENGINES

- 77-436 Engine gasket kit for 80 C.I. Ultima® engines.
- 77-438 Top end (head & base) gasket kit for 96 C.I. Ultima® engines.
- 77-439 Engine gasket kit for 96 C.I. Ultima® engines.
- 77-440 Engine gasket kit for Ultima® engines 100 C.I., 107 C.I. & 113 C.I.
- 77-441 Top end (head & base) gasket kit for Ultima® engines 100 C.I., 107 C.I. & 113 C.I.
- 77-442 Engine gasket kit for Ultima® engines 120 C.I. & 127 C.I.
- 77-444 Engine gasket kit (head & base) for Ultima® engines 120 C.I. & 127 C.I.
- 77-470 Engine gasket kit for Ultima® engines 130 C.I. & 140 C.I.
- 77-471 Engine gasket kit (head & base) for Ultima® engines 130 C.I. & 140 C.I.
- 77-110 Head gasket kit for Ultima® engines 130 C.I. & 140 C.I.

INDIVIDUAL GASKETS & SEALS FOR ULTIMA® ENGINES

PART#	QTY. NEEDED PER MOTOR	DESCRIPTION
77-109	1	Rocker box gasket kit, Ultima die cast rocker box
77-443	1	Rocker box gasket kit, old style w/hole in middle
95-133	2	Intake manifold to head seals
42-302	1	Carb to manifold spigot seal, 42mm
42-303	1	Carb to manifold spigot seal, 45mm
42-305	1	Carb to manifold spigot seal, 48mm
91-770	4	Valve stem seals
78-683	2	Head gasket, 130/140 C.I., Front or Rear
78-680	2	Head gasket, 120/127 C.I., Front or Rear
78-678	2	Head gasket, 100/107/113 C.I., Front or Rear
78-681	1	Base gasket, 130/140 C.I., Front
78-682	1	Base gasket, 130/140 C.I., Rear
78-679	1	Base gasket, 120/127 C.I., Front
78-684	1	Base gasket, 120/127 C.I., Rear
78-676	1	Base gasket, 100/107/113 C.I., Front
78-677	1	Base gasket, 100/107/113 C.I., Rear
78-673	4	Pushrod tube, middle o-ring
78-674	4	Pushrod tube, bottom o-ring
78-675	4	Pushrod tube, upper o-ring
78-670	1	Rear tappet guide gasket
78-671	1	Front tappet guide gasket
78-672	1	Ultima cam cover gasket
96-299A	1	Camshaft seal
98-625	1	Ultima H.O. oil pump gasket, base
98-627	1	Ultima H.O. oil pump gasket, cover
95-805	1	Crankshaft main seal

