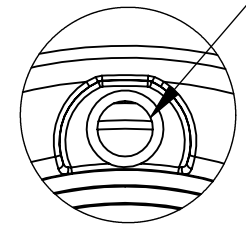


BORE	STROKE	DISPLACEMENT
3.498/ 3.500	4.250	80
3.500	4.625	88
3.625	4.625	96
3.875	4.250	100
4.000	4.000	100
4.000	4.250	107
4.000	4.500	113
4.250	4.250	120
4.250	4.375	124
4.250	4.500	127
4.400	4.625	140

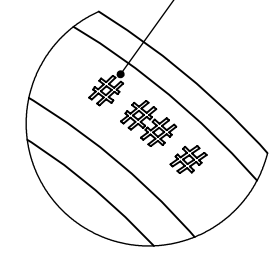
REQUIRES DISASSEMBLY TO DETERMINE

LOOK IN THE TIMING PLUG HOLE FOR THE FLYWHEEL STROKE CODE

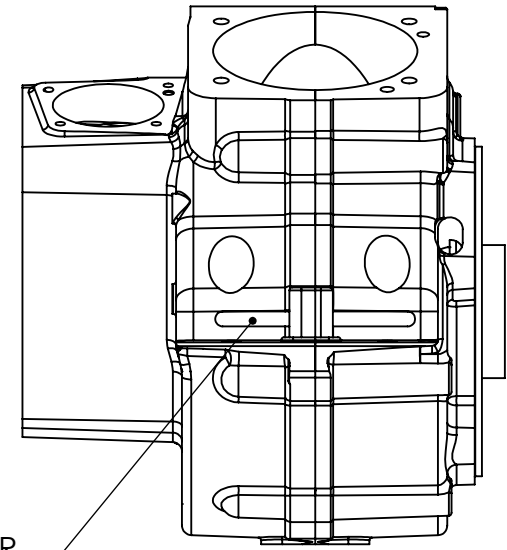
STROKE CODE LOCATION



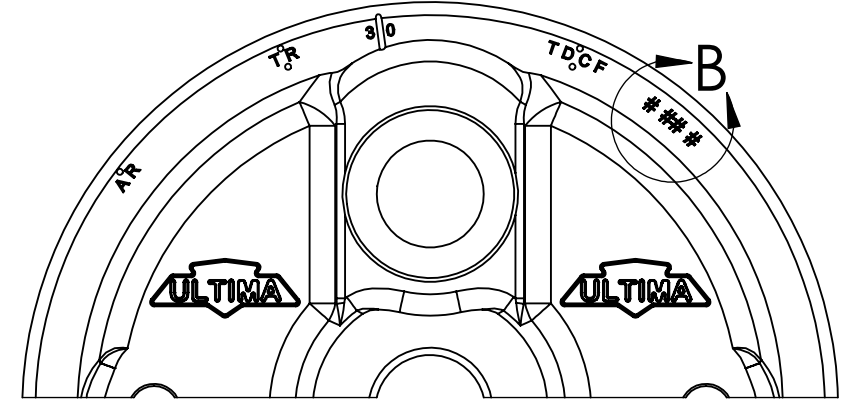
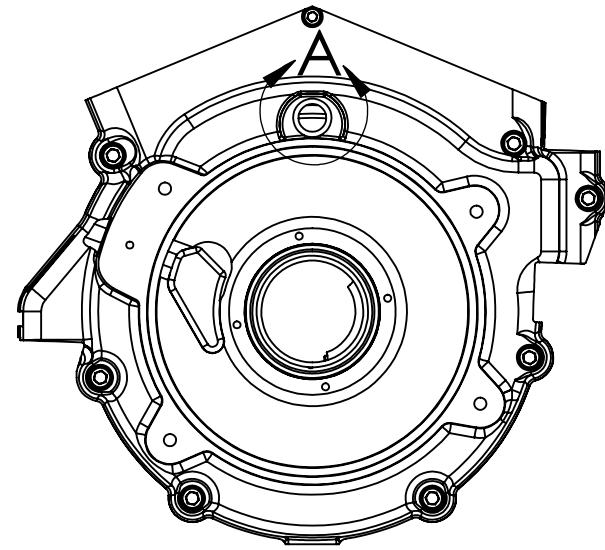
DETAIL A
SCALE 1 : 2



DETAIL B
SCALE 1 : 1



SERIAL NUMBER LOCATION



SERIAL NO	SPIGOT BORE	CYL BORE
AB	3.680	3.500
BD	3.880	3.625
SA	3.880	3.625
CE	4.255	3.875 / 4.000
EG	4.500	4.250
HK	4.635	4.400

CODE	STROKE
A	4.250
B	4.500
C	4.625
D	4.000
E	4.375

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS	ANGLES
.X = ± .060	± 1° 00"
.XX = ± .040	
.XXX = ± .020	

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DO NOT SCALE DRAWING. CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE.

DRAWN NAME / DATE		TITLE		REV
FINISH FINISH		DRAWING NAME		
MATL MATERIAL	SCALE 1:4	DWG. NO. XXXXPTXXXXX	REV XX	
SIZE SIZE	SIZE B	Displacement - Engine Case Flywheel Codes		SHT 1 OF 1