



### ULTIMA® 3.875", 4.000", 4.250" & 4.400" BORE BIG TWIN CYLINDERS

		100"	107"	113"	120"	127"	130"	140"
BORE		3.875	4.000	4.000	4.250	4.250	4.400	4.400
STROKE		4.250	4.250	4.500	4.250	4.500	4.250	4.625
CYLINDER LENGTH		4.995	4.995	4.995	5.030	5.030	5.340	5.340
COMPRESSION		9.6:1 NOTE 1	10:1	10.2:1 NOTE 1	9.8:1	10.2:1	10.0:1	10.8:1
PISTON COMP. HEIGHT		1.325	1.325	1.200	1.200	1.075	1.385	1.200
CASE BORE		4.255	4.255	4.255	4.500	4.500	4.635	4.635
BOLT PATTERN		4.000	4.000	4.000	4.250	4.250	4.400	4.400
NATURAL FINISH	F	93-860	93-858	93-858	93-934	93-934	93-948	93-948
CYLINDER ONLY	R	93-861	93-859	93-859	93-935	93-935	93-949	93-949
BLACK FINISH	F	93-864	93-862	93-862	93-936	93-936	93-950	93-950
CYLINDER ONLY	R	93-865	93-863	93-863	93-937	93-937	93-951	93-951
POLISHED FINISH	F	93-60	93-58	93-58	93-34	93-34	93-48	93-48
CYLINDER ONLY	R	93-61	93-59	93-59	93-35	93-35	93-49	93-49

NOTE 1: This piston shape matches Ultima® cylinder heads. Chamber design & compression ratios are using Ultima® heads ONLY.

### ULTIMA® 3.875", 4.000", 4.250" & 4.400" BORE BIG TWIN PISTONS

#### ULTIMA® 100 C.I.

Pistons set with rings; 9.6:1 ratio.

BORE	PART NO.
3.875 (Std.)	93-880
3.875 +.005	93-881
3.875 +.010	93-882
3.875 +.020	93-883
3.875 +.030	93-884

#### ULTIMA® 107 C.I.

Pistons set with rings; 10:1 ratio.

BORE	PART NO.
4 (Std.)	93-960
4 +.005	93-961
4 +.010	93-962
4 +.020	93-963
4 +.030	93-964

#### ULTIMA® 113 C.I.

Pistons set with rings; 10.2:1 ratio.

BORE	PART NO.
4 (Std.)	93-885
4 +.005	93-886
4 +.010	93-887
4 +.020	93-888
4 +.030	93-889

#### ULTIMA® 120 C.I.

Pistons set with rings; 9.8:1 ratio.

BORE	PART NO.
4.250 (Std.)	93-970
4.250 +.005	93-971
4.250 +.010	93-972
4.250 +.020	93-973
4.250 +.030	93-974

#### ULTIMA® 127 C.I.

Pistons set with rings; 10.2:1 ratio.

BORE	PART NO.
4.250 (Std.)	93-975
4.250 +.005	93-976
4.250 +.010	93-977
4.250 +.020	93-978
4.250 +.030	93-979

#### ULTIMA® 130 C.I.

Pistons set with rings; 10.0:1 ratio.

BORE	PART NO.
4.400 (Std.)	93-980
4.400 +.005	93-981
4.400 +.010	93-982
4.400 +.020	93-983
4.400 +.030	93-984

#### ULTIMA® 140 C.I.

Pistons set with rings; 10.8:1 ratio.

BORE	PART NO.
4.400 (Std.)	93-985
4.400 +.005	93-986
4.400 +.010	93-987
4.400 +.020	93-988
4.400 +.030	93-989

NOTE\* PISTONS LISTED ON THIS PAGE COME WITH RINGS, CLIPS & PINS. SEE NEXT PAGE FOR REPLACEMENT PISTON PARTS.